Att'y Ref. No. 003-239 U.S. App. No.: 10/597,010

- 1. (Previously Presented) A braze alloy consisting of, in wt.-%: 10-15% Cr, 4.5-6% Al, 0.17-0.3% Y, 8-12% Co, 0-4% W, 2.5-5% Ta, 2.0-3.5% B, with Cr+Al > 15%, Cr/Al  $\leq 3$ , and Al+Ta > 7.5%, remainder Nickel and impurities.
- 2. (Previously Presented) A method of brazing comprising:

providing a Nickel-based or Cobalt-based article, said article selected from the group consisting of a polycrystalline superalloy article, a directionally solidified superalloy article, and a single crystal superalloy article; and

brazing the braze alloy according to claim 1 onto the Nickel-based or Cobalt-based article.

## 3. - 4. (**Cancelled**)

- 5. (Previously Presented) The method of brazing according to Claim 2, wherein the article comprises a gas turbine component.
- 6. (Previously Presented) A method of using a braze alloy comprising:

  providing a braze alloy according to claim 1 in a form selected from the group consisting of a paste, a foil, an ingredient in a blend braze paste, a braze tape, and a pre-sintered braze sheet; and

brazing with said braze alloy form.

7. (Previously Presented) A braze product comprising:

a product selected from the group consisting of a pre-sintered braze sheet, braze tape, and blend braze paste, said product comprising a mixture of filler material consisting of a nickel or cobalt superalloy and the braze alloy according to claim 1.

8. (Previously Presented) The braze product according to claim 7, wherein said [Page 2 of 10]

mixture comprises at least 30 wt.-% braze alloy.

- 9. (Previously Presented) The product according to claim 7, wherein the product comprises a pre-sintered braze sheet having no binder.
- 10. (Previously Presented) A method of repairing a nickel-based or a cobalt-based superalloy article comprising:

providing a pure braze alloy according to claim 1 in the form of a paste or a foil; and high temperature vacuum brazing the article with the pure braze alloy.

11. (Previously Presented) A method of repairing a nickel-based or a cobalt-based superalloy article comprising:

providing a product according to claim 7; and brazing said article with said product.